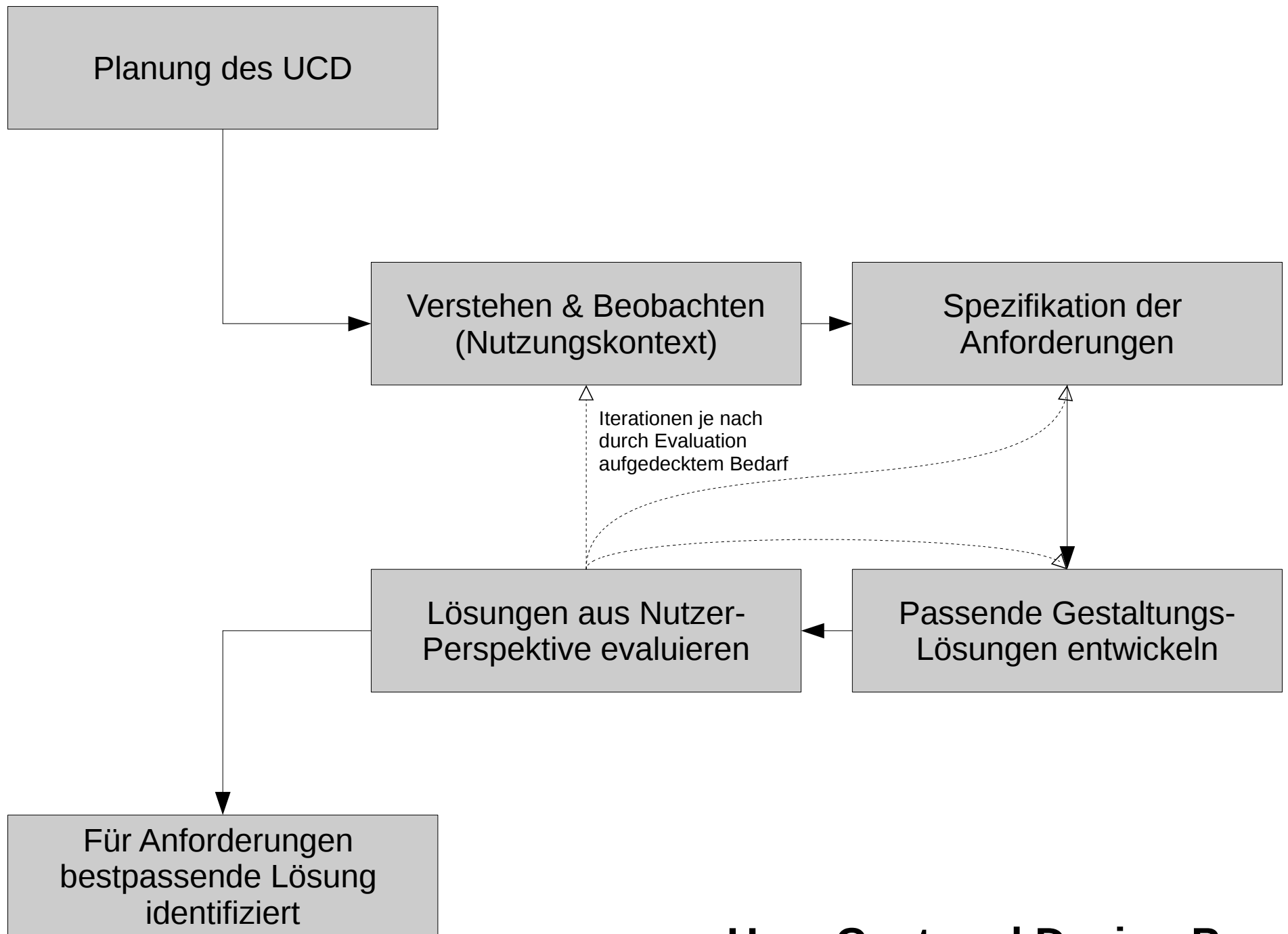




**User Centered Design Process
nach DIN EN ISO 9241-210**